

Quality Attribute Sheet

Product Name	CSBC 11177 Green Paper, disposable, 2Ply, 4 fold napkins 32cm x 32cm (10 x 200)
Erudus Specification Number (product code)	2acd85b9bcac467cb1aa0ee8341043ee
Manufacturing Site	Duni Poppies Limited
Product Shelf Life (from production P+)	10,000 days
Product Storage Conditions	Ambient
Net Weight	6.3kg
Gross Minimum Weight (including packaging & moisture tare)	6.93kg
Packaging and label Description	CSBC 11177 GREEN PAPER NAPKINS 2PLY / 32CM / 4 FOLD 10 x 200
Packaging Weight	0.091kg PP + 0.062kg Paper + 0.001kg Label + 0.475kg Box

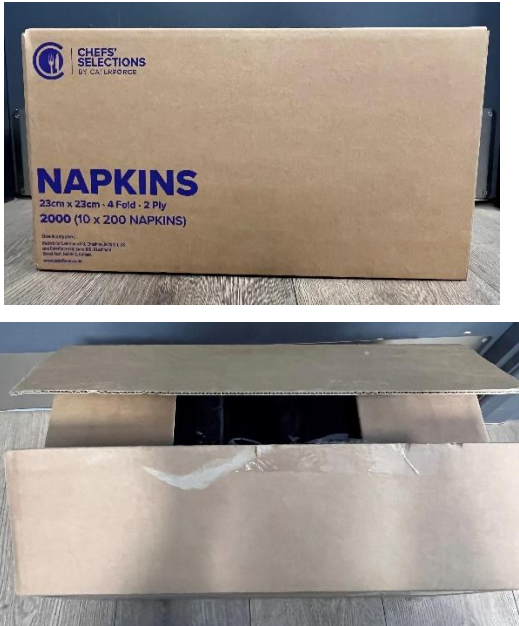
Finished Product in Packaging include label Visual Standards	
Target	Unacceptable
Packed with printed film with Caterforce logo at the front, product code, barcode, batch number and FSC logo at the back.  	Film with missing logo /product code /barcode /batch number and FSC logo. 

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Completed By: Pamela Fung 11.09.2026

Approved by: Stephanie Heap 15.09.2026

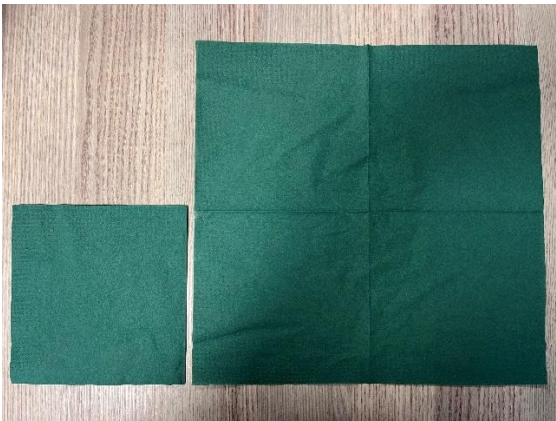
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As Packed Standards		
Attribute	Target	Unacceptable
Packaging Format (Include the label and state if this is done in house)	Outer box with Caterforce logo, batch code and product description. Two labels per one box - short and long side to be always visible. 	Damaged outer box, missing/faulty batch code, product description or labels on the box. 
Product Appearance	Packs of 200 napkins. Packed in clear film. 	Damaged film or opened pack. 
Comments		

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Finished Product Visual Standards	
Target	Unacceptable
As finished product image	As finished product image

As Used Visual Standards	
Target	Unacceptable

As Used Standards		
Attribute	Target	Unacceptable
Shape and Appearance	Opened size of each square shape napkin is 32x32cm (+/- 1cm tolerance). The pre-packaging weight and post-packaging weight must meet the target specification of 15gsm(+/- 1gsm). Folded x 4 times with visible folded creases. Embossed around the edges with a poppy embossed in the centre.	Any shape other than square, not folded or no visible folded lines. With tolerance greater than +/- 1cm. The pre-packaging weight and post-packaging weight is greater than 15gsm(+/- 1gsm). The napkin is badly creased. No embossing around the edges and no visible embossed poppy at the centre.
		
Colour	Green	Any other colour that is not Green.
Organoleptic – Aroma	None	None
Organoleptic – Flavour/Texture	None. Soft in texture.	None. Rough in texture.

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